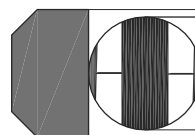


SHREENATHJI & CO.

SEALS FOR HYDRAULICS & PNEUMATICS

PISTON SEAL

PS008



Features:

Piston seal profile PS008 consists of two piece seal set for sealing pistons with one seal ring and one energizer O-ring.

Composition:

PS008 have two different type of combination, PS008-N & PS008-F for different temperature range as per following table:-

SEAL COMBINATION		PS008-N	PS008-F
Seal ring	Material	PTFE+ Bronze + MoS2	PTFE+ Bronze + MoS2
	Code	TB40M	TB40M
O Ring	Material	Nitrile Butadiene rubber (NBR)	Fluoro Carbon Rubber (FPM)
	Code	NBR70	FPM80
Working Temperature Range Medium : Hydraulic Oil		-20°C to +100°C	-20°C to +200°C

Properties:

- 1 Low friction, free of stick slip
- 1 High abrasion resistance
- 1 Wide temperature Range
- 1 Good thermal conductivity
- 1 Low wear and high extrusion resistance
- 1 Wide fluid application range
- 1 Resistance against cold flow
- 1 Minimum installation space required

Application:

- Ø Mobile Hydraulics
- Ø Injection moulding machines
- Ø Machine tools
- Ø Material Handling Equipments
- Ø Control and regulating apparatus

General Technical Data:

Seal Profile	PS008-N	PS008-F
Working Pressure(max.)	400 bar	400 bar
Surface Speed(max.)	4 m/s	4 m/s

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Surface finish:

Roughness depth	R(max)	Ra
Sliding surface	£ 2.5 µm	0.05-0.3 µm
Bottom of groove	£ 6.3 µm	£ 1.6 µm
Side of groove	£ 15 µm	£ 3µm

Extrusion gap dimension:

The gap dimension on the non-pressurized side of the seal is decisive for sealing function. Figures show the maximum permissible gap all on one side using the minimum clearance Ø and max bore Ø.

Profile dimension	Maximum permissible gap (S)			
H	160 bar	260 bar	320 bar	400 bar
2,2	0,35	0,3	-	-
3,2	0,4	0,35	-	-
4,2	0,5	0,4	0,3	-
6,3	0,6	0,5	0,45	0,45
8,1	0,7	0,6	0,55	0,5

Installation:

PS008 piston seals can be fitted on single-piece pistons. First insert the rubber 'O' Ring into the housing carefully to avoid twisting of O Ring Chord. The PTFE ring is then carefully pushed over the piston into place above the O Ring. An assembly tool eases installation of small, PTFE rings. The PTFE seal normally returns to its original size after installation. In some cases where the lead-in chamfer on the cylinder bore is inadequate, it is advisable to calibrate the PTFE ring by mounting it on a steel tube (duly machined and polished), having outer diameter equal to cylinder bore diameter. Immediately after calibration, the seal should be installed over the piston.

Ordering format:

Please mention order code in your order.

Example: Size 10 X 5.1 X 2.2

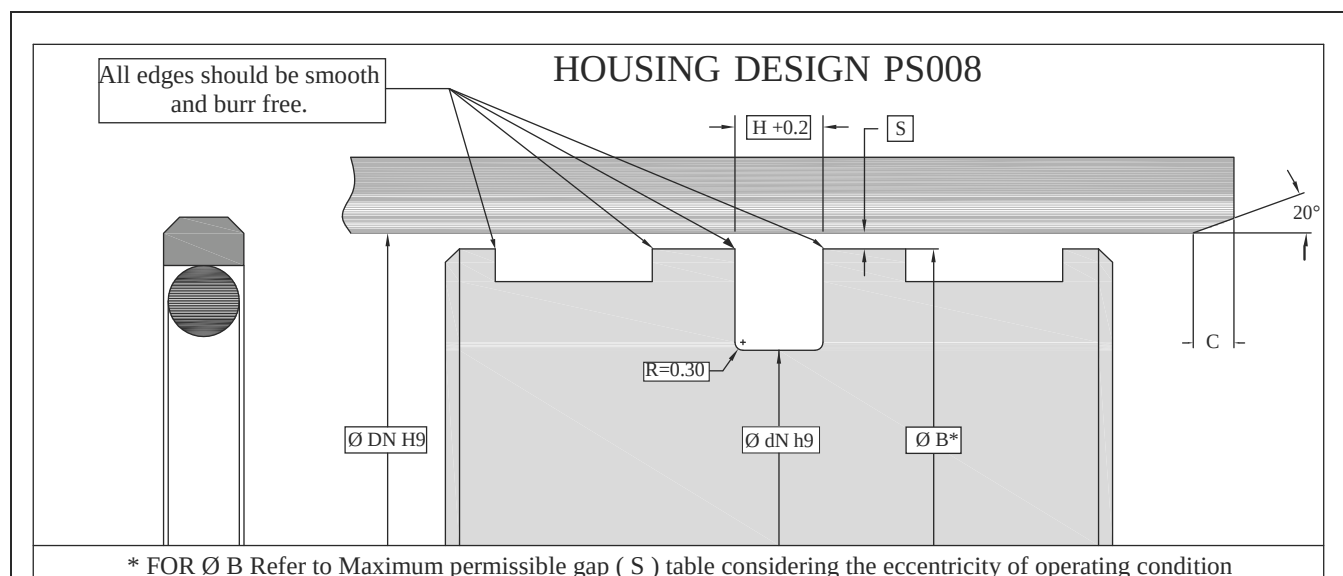
For Temp range: -20°C to +100°C (O ring material is NBR70) Order code is PS008-N-0100-0051-022

For Temp range: -20°C to +200°C (O ring material is FPM80) Order code is PS008-F-0100-0051-022

We have given all metric (mm) sizes here. For Imperial (inch) sizes please contact SHREENATHJI at info@shreenathjiandco.com

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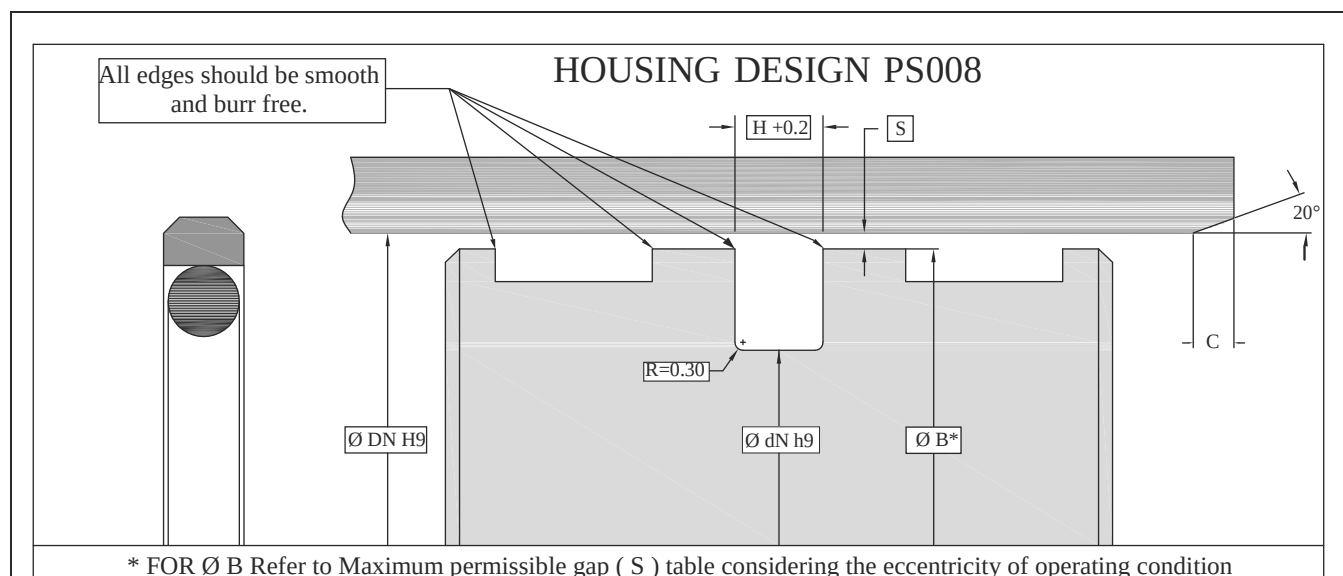


OUR STANDARD SIZE LIST

$\varnothing DN$	TOL. (H9)	$\varnothing dN$	TOL.(h9)	$H(+0.2)$	C	O-RING SIZE	ORDER CODE For Temp range: -20°C to +100°C use PS008-N -20°C to +200°C use PS008-F
10.00	+0.000 +0.036	5.10	-0.000 -0.030	2.2	3.0	4.8 X 1.78	PS008-N / F-0100-0051-022
12.00	+0.000 +0.043	7.10	-0.000 -0.036	2.2	3.0	6.74 X 1.78	PS008-N / F-0120-0071-022
12.70	+0.000 +0.043	7.80	-0.000 -0.036	2.2	3.0	7.65 X 1.78	PS008-N / F-0127-0078-022
14.00	+0.000 +0.043	9.10	-0.000 -0.036	2.2	3.0	8.74 X 1.78	PS008-N / F-0140-0091-022
15.00	+0.000 +0.043	7.50	-0.000 -0.036	3.2	4.5	7.59 X 2.62	PS008-N / F-0150-0075-032
16.00	+0.000 +0.043	8.50	-0.000 -0.036	3.2	4.5	7.59 X 2.62	PS008-N / F-0160-0085-032
18.00	+0.000 +0.043	10.50	-0.000 -0.043	3.2	4.5	9.19 X 2.62	PS008-N / F-0180-0105-032
19.05	+0.000 +0.052	11.55	-0.000 -0.043	3.2	4.5	10.77 X 2.62	PS008-N / F-0190-0115-032
20.00	+0.000 +0.052	12.50	-0.000 -0.043	3.2	4.5	11.35 X 2.62	PS008-N / F-0200-0125-032
22.00	+0.000 +0.052	14.50	-0.000 -0.043	3.2	4.5	13.94 X 2.62	PS008-N / F-0220-0145-032
25.00	+0.000 +0.052	17.50	-0.000 -0.043	3.2	4.5	17.12 X 2.62	PS008-N / F-0250-0175-032
25.00	+0.000 +0.052	14.00	-0.000 -0.043	4.2	6	13.87 X 3.53	PS008-N / F-0250-0140-042
25.40	+0.000 +0.052	17.90	-0.000 -0.043	3.2	4.5	17.12 X 2.62	PS008-N / F-0254-0179-032
28.00	+0.000 +0.052	20.50	-0.000 -0.052	3.2	4.5	20.29 X 2.62	PS008-N / F-0280-0205-032
28.00	+0.000 +0.052	17.00	-0.000 -0.052	4.2	6	17.04 X 3.53	PS008-N / F-0280-0170-042
30.00	+0.000 +0.052	22.50	-0.000 -0.052	3.2	4.5	21.89 X 2.62	PS008-N / F-0300-0225-032
31.70	+0.000 +0.062	24.20	-0.000 -0.052	3.2	4.5	23.47 X 2.62	PS008-N / F-0317-0242-032

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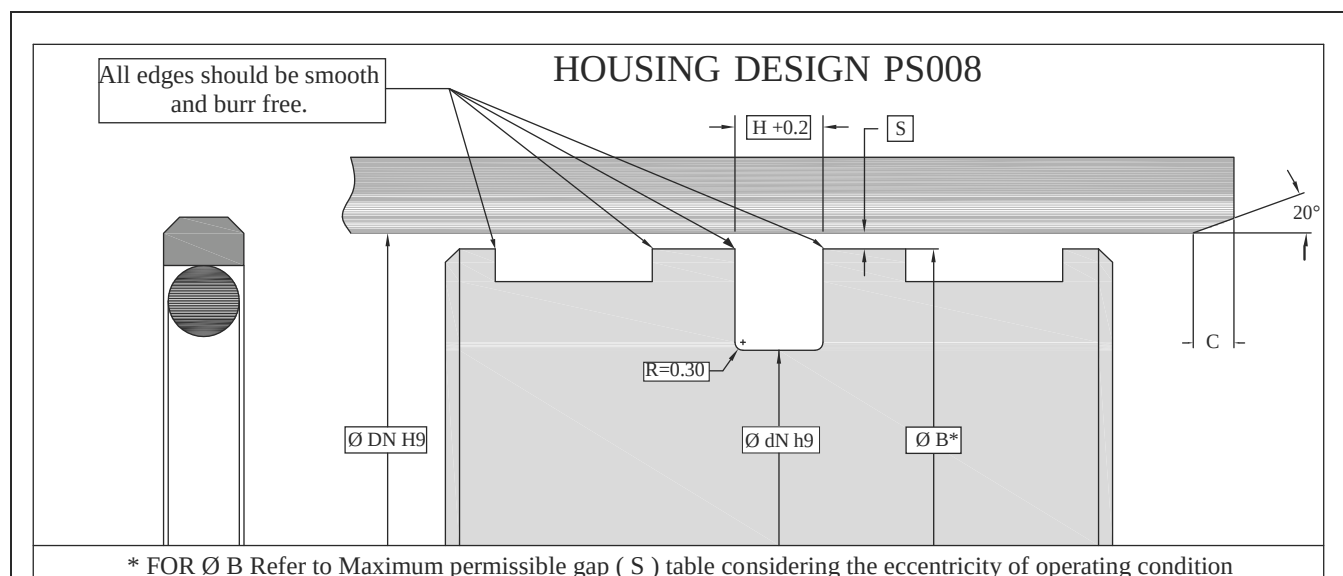


OUR STANDARD SIZE LIST

$\varnothing DN$	TOL. (H9)	$\varnothing dN$	TOL.(h9)	$H(+0.2)$	C	O-RING SIZE	ORDER CODE For Temp range: -20°C to +100°C use PS008-N -20°C to +200°C use PS008-F
32.00	+0.000 +0.062	24.50	-0.000 -0.052	3.2	4.5	23.47 X 2.62	PS008-N / F-0320-0245-032
32.00	+0.000 +0.062	21.00	-0.000 -0.052	4.2	6	20.22 X 3.53	PS008-N / F-0320-0210-042
35.00	+0.000 +0.062	27.50	-0.000 -0.052	3.2	4.5	26.64 X 2.62	PS008-N / F-0350-0275-032
35.00	+0.000 +0.062	24.00	-0.000 -0.052	4.2	6	23.4 X 3.53	PS008-N / F-0350-0240-042
36.00	+0.000 +0.062	28.50	-0.000 -0.052	3.2	4.5	28.24 X 2.62	PS008-N / F-0360-0285-032
36.00	+0.000 +0.062	25.00	-0.000 -0.052	4.2	6	24.99 X 3.53	PS008-N / F-0360-0250-042
38.00	+0.000 +0.062	30.50	-0.000 -0.062	3.2	4.5	29.82 X 2.62	PS008-N / F-0380-0305-032
40.00	+0.000 +0.062	29.00	-0.000 -0.052	4.2	6.0	28.17 X 3.53	PS008-N / F-0400-0290-042
42.00	+0.000 +0.062	31.00	-0.000 -0.062	4.2	6.0	29.75 X 3.53	PS008-N / F-0420-0310-042
44.45	+0.000 +0.062	36.95	-0.000 -0.062	3.2	6.0	36.17 X 2.62	PS008-N / F-0445-0370-032
45.00	+0.000 +0.062	34.00	-0.000 -0.062	4.2	6.0	32.92 X 3.53	PS008-N / F-0450-0340-042
48.00	+0.000 +0.062	37.00	-0.000 -0.062	4.2	6.0	36.09 X 3.53	PS008-N / F-0480-0370-042
50.00	+0.000 +0.062	39.00	-0.000 -0.062	4.2	6.0	37.69 X 3.53	PS008-N / F-0500-0390-042
50.80	+0.000 +0.074	39.80	-0.000 -0.062	4.2	6.0	38.70 X 3.53	PS008-N / F-0508-0398-042
55.00	+0.000 +0.074	44.00	-0.000 -0.062	4.2	6.0	44.04 X 3.53	PS008-N / F-0550-0440-042
56.00	+0.000 +0.074	45.00	-0.000 -0.062	4.2	6.0	44.04 X 3.53	PS008-N / F-0560-0450-042
57.10	+0.000 +0.074	46.10	-0.000 -0.062	4.2	6.0	44.04 X 3.53	PS008-N / F-0571-0461-042

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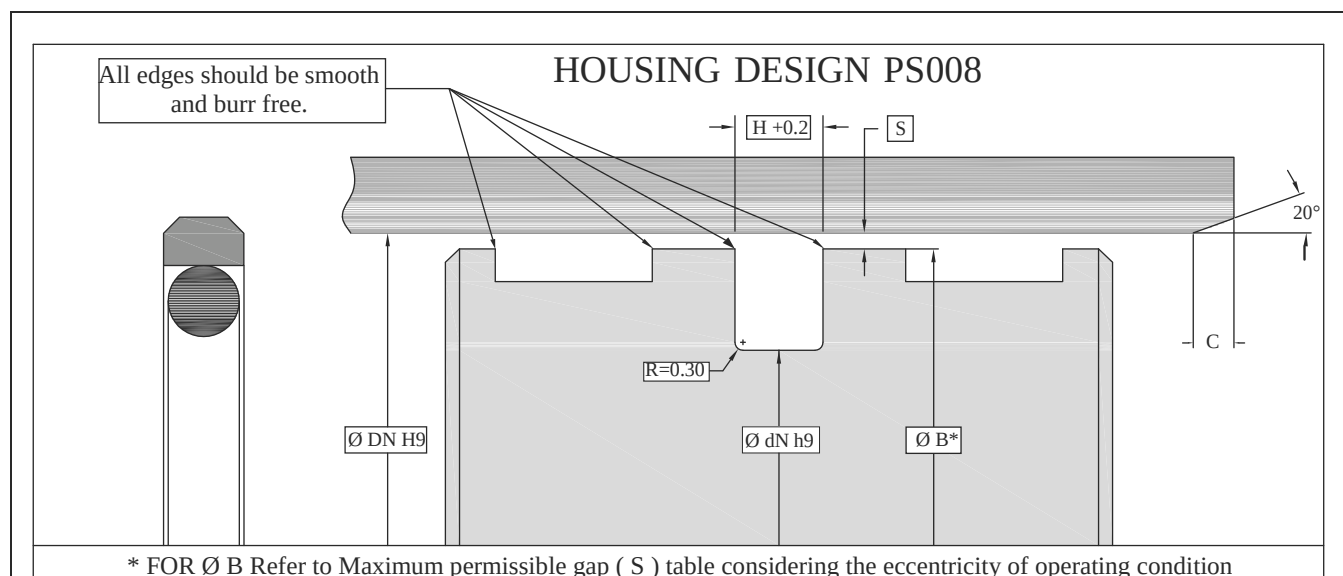


OUR STANDARD SIZE LIST

ØDN	TOL. (H9)	ØdN	TOL.(h9)	H(+0.2)	C	O-RING SIZE	ORDER CODE For Temp range: -20°C to +100°C use PS008-N -20°C to +200°C use PS008-F
60.00	+0.000 +0.074	49.00	-0.000 -0.062	4.2	6.0	47.22 X 3.53	PS008-N / F-0600-0490-042
63.00	+0.000 +0.074	52.00	-0.000 -0.074	4.2	6.0	50.39 X 3.53	PS008-N / F-0630-0520-042
63.00	+0.000 +0.074	47.50	-0.000 -0.062	6.3	8.0	46.99 X 5.33	PS008-N / F-0630-0475-063
63.50	+0.000 +0.074	52.50	-0.000 -0.062	4.2	6.0	50.39 X 3.53	PS008-N / F-0635-0525-042
65.00	+0.000 +0.074	54.00	-0.000 -0.074	4.2	6.0	53.57 X 3.53	PS008-N / F-0650-0540-042
69.85	+0.000 +0.074	58.85	-0.000 -0.074	4.2	6.0	56.74 X 3.53	PS008-N / F-0699-0589-042
70.00	+0.000 +0.074	59.00	-0.000 -0.074	4.2	6.0	58.33 X 3.53	PS008-N / F-0700-0590-042
70.00	+0.000 +0.074	54.50	-0.000 -0.074	6.3	8.0	53.34 X 5.33	PS008-N / F-0700-0545-063
75.00	+0.000 +0.074	64.00	-0.000 -0.074	4.2	6.0	63.09 X 3.53	PS008-N / F-0750-0640-042
75.00	+0.000 +0.074	59.50	-0.000 -0.074	6.3	8.0	58.10 X 5.33	PS008-N / F-0750-0595-063
76.20	+0.000 +0.074	65.20	-0.000 -0.074	4.2	6.0	63.09 X 3.53	PS008-N / F-0762-0652-042
80.00	+0.000 +0.074	69.00	-0.000 -0.074	4.2	6.0	66.27 X 3.53	PS008-N / F-0800-0690-042
80.00	+0.000 +0.074	64.50	-0.000 -0.074	6.3	8.0	62.87 X 5.33	PS008-N / F-0800-0645-063
85.00	+0.000 +0.087	69.50	-0.000 -0.074	6.3	8.0	69.22 X 5.33	PS008-N / F-0850-0695-063
88.90	+0.000 +0.087	73.40	-0.000 -0.074	6.3	8.0	72.39 X 5.33	PS008-N / F-0889-0734-063
90.00	+0.000 +0.087	79.00	-0.000 -0.074	4.2	6.0	78.97 X 3.53	PS008-N / F-0900-0790-042
90.00	+0.000 +0.087	74.50	-0.000 -0.074	6.3	8.0	72.39 X 5.33	PS008-N / F-0900-0745-063

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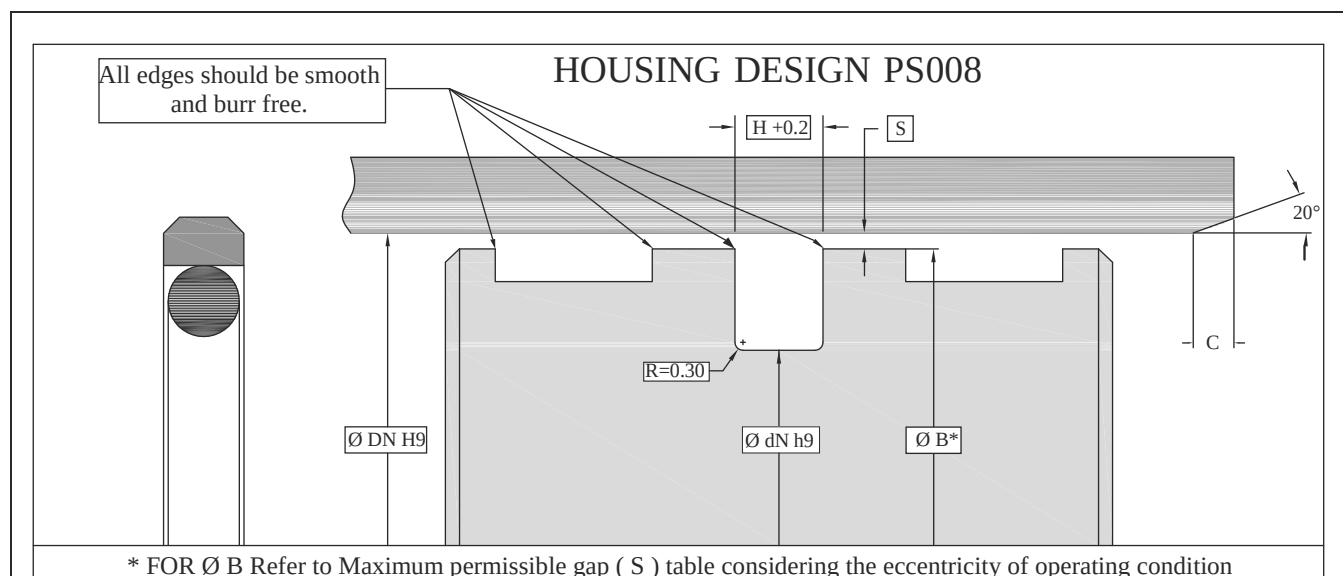


OUR STANDARD SIZE LIST

$\varnothing DN$	TOL. (H9)	$\varnothing dN$	TOL.(h9)	$H(+0.2)$	C	O-RING SIZE	ORDER CODE For Temp range: -20°C to +100°C use PS008-N -20°C to +200°C use PS008-F
90.00	+0.000 +0.087	69.00	-0.000 -0.074	8.1	10.5	68.00 X 7.00	PS008-N / F-0900-0690-081
95.00	+0.000 +0.087	84.00	-0.000 -0.074	4.2	6.0	82.14 X 3.53	PS008-N / F-0950-0840-042
95.00	+0.000 +0.087	79.50	-0.000 -0.074	6.3	8.0	78.74 X 5.33	PS008-N / F-0950-0795-063
100.00	+0.000 +0.087	89.0	-0.000 -0.074	4.2	6.0	88.49 X 3.53	PS008-N / F-1000-0890-042
100.00	+0.000 +0.087	84.50	-0.000 -0.087	6.3	8.0	81.92 X 5.33	PS008-N / F-1000-0845-063
100.00	+0.000 +0.087	79.00	-0.000 -0.087	8.1	10.5	78.00 X 7.00	PS008-N / F-1000-0790-081
101.60	+0.000 +0.087	86.10	-0.000 -0.087	6.3	8.0	85.09 X 5.33	PS008-N / F-1016-0861-063
105.00	+0.000 +0.087	89.50	-0.000 -0.087	6.3	8.0	88.27 X 5.33	PS008-N / F-1050-0895-063
110.00	+0.000 +0.087	94.50	-0.000 -0.087	6.3	8.0	94.62 X 5.33	PS008-N / F-1100-0945-063
110.00	+0.000 +0.087	89.00	-0.000 -0.087	8.1	10.5	88.00 X 7.00	PS008-N / F-1100-0890-081
115.00	+0.000 +0.087	99.50	-0.000 -0.087	6.30	8.0	97.79 X 5.33	PS008-N / F-1150-0995-063
115.00	+0.000 +0.087	94.00	-0.000 -0.087	8.1	10.5	93.00 X 7.00	PS008-N / F-1150-0940-081
120.00	+0.000 +0.087	104.50	-0.000 -0.087	6.3	8.0	104.40 X 5.33	PS008-N / F-1200-1045-063
120.00	+0.000 +0.100	99.00	-0.000 -0.087	8.1	10.5	98.00 X 7.00	PS008-N / F-1200-0990-081
125.00	+0.000 +0.100	109.50	-0.000 -0.087	6.3	8.0	107.32 X 5.33	PS008-N / F-1250-1095-063
125.00	+0.000 +0.100	104.00	-0.000 -0.087	8.1	10.5	103.00 X 6.99	PS008-N / F-1250-1040-081
127.00	+0.000 +0.100	111.50	-0.000 -0.087	6.3	8.0	110.49 X 5.33	PS008-N / F-1270-1115-063

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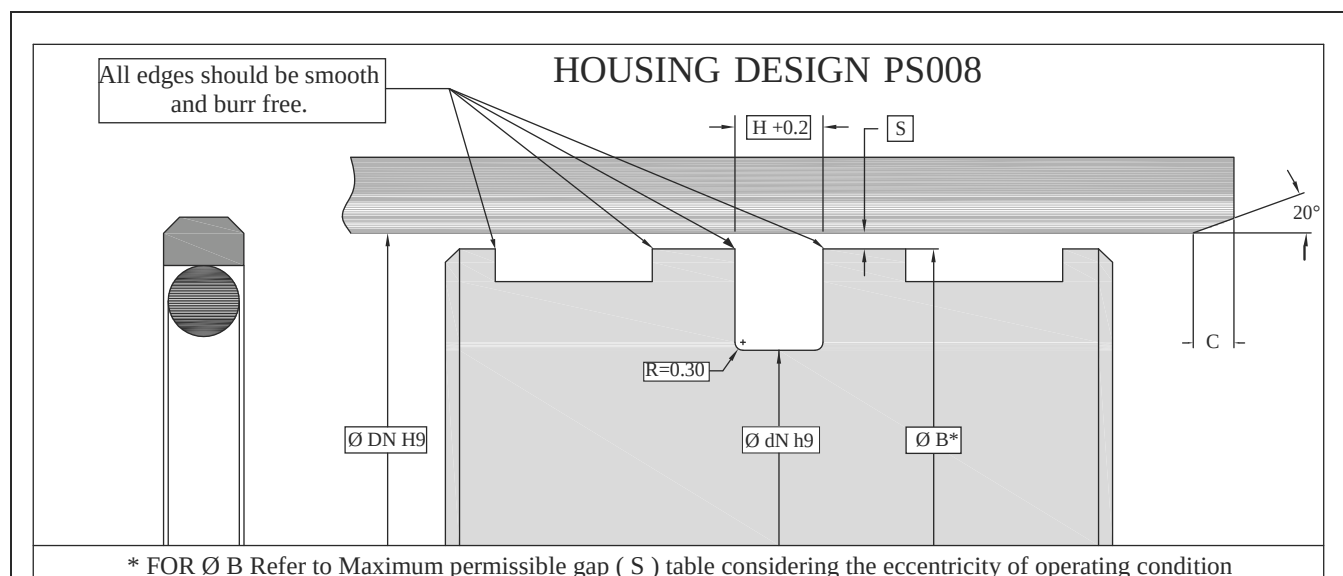


OUR STANDARD SIZE LIST

ØDN	TOL. (H9)	ØdN	TOL.(h9)	H(+0.2)	C	O-RING SIZE	ORDER CODE For Temp range: -20°C to +100°C use PS008-N -20°C to +200°C use PS008-F
130.00	+0.000 +0.100	114.50	-0.000 -0.087	6.3	8.0	113.67 X 5.33	PS008-N / F-1300-1145-063
130.00	+0.000 +0.100	109.00	-0.000 -0.087	8.1	10.5	107.31 X 6.99	PS008-N / F-1300-1090-081
135.00	+0.000 +0.100	119.50	-0.000 -0.087	6.3	8.0	116.84 X 5.33	PS008-N / F-1350-1195-063
135.00	+0.000 +0.100	114.00	-0.000 -0.087	8.1	10.5	113.67 X 6.99	PS008-N / F-1350-1140-081
140.00	+0.000 +0.100	124.50	-0.000 -0.100	6.3	8.0	123.19 X 5.33	PS008-N / F-1400-1245-063
140.00	+0.000 +0.100	119.00	-0.000 -0.087	8.1	10.5	116.84 X 6.99	PS008-N / F-1400-1190-081
145.00	+0.000 +0.100	129.50	-0.000 -0.100	6.3	8.0	126.37 X 5.33	PS008-N / F-1450-1295-063
145.00	+0.000 +0.100	124.00	-0.000 -0.100	8.1	10.5	123.19 X 6.99	PS008-N / F-1450-1240-081
150.00	+0.000 +0.100	134.50	-0.000 -0.100	6.3	8.0	132.72 X 5.33	PS008-N / F-1500-1345-063
150.00	+0.000 +0.100	129.00	-0.000 -0.100	8.1	10.5	126.37 X 6.99	PS008-N / F-1500-1290-081
152.40	+0.000 +0.100	131.40	-0.000 -0.100	8.1	10.5	129.54 X 6.99	PS008-N / F-1524-1314-081
155.00	+0.000 +0.100	139.50	-0.000 -0.100	6.3	8.0	139.07 X 5.33	PS008-N / F-1550-1395-063
155.00	+0.000 +0.100	134.00	-0.000 -0.087	8.1	10.5	132.72 X 6.99	PS008-N / F-1550-1340-081
160.00	+0.000 +0.100	144.50	-0.000 -0.100	6.3	8.0	142.24 X 5.33	PS008-N / F-1600-1445-063
160.00	+0.000 +0.100	139.00	-0.000 -0.100	8.1	10.5	139.07 X 6.99	PS008-N / F-1600-1390-081
165.00	+0.000 +0.100	144.00	-0.000 -0.100	8.1	10.5	142.24 X 6.99	PS008-N / F-1650-1440-081
170.00	+0.000 +0.100	154.50	-0.000 -0.100	6.3	8.0	154.48 X 5.33	PS008-N / F-1700-1545-063

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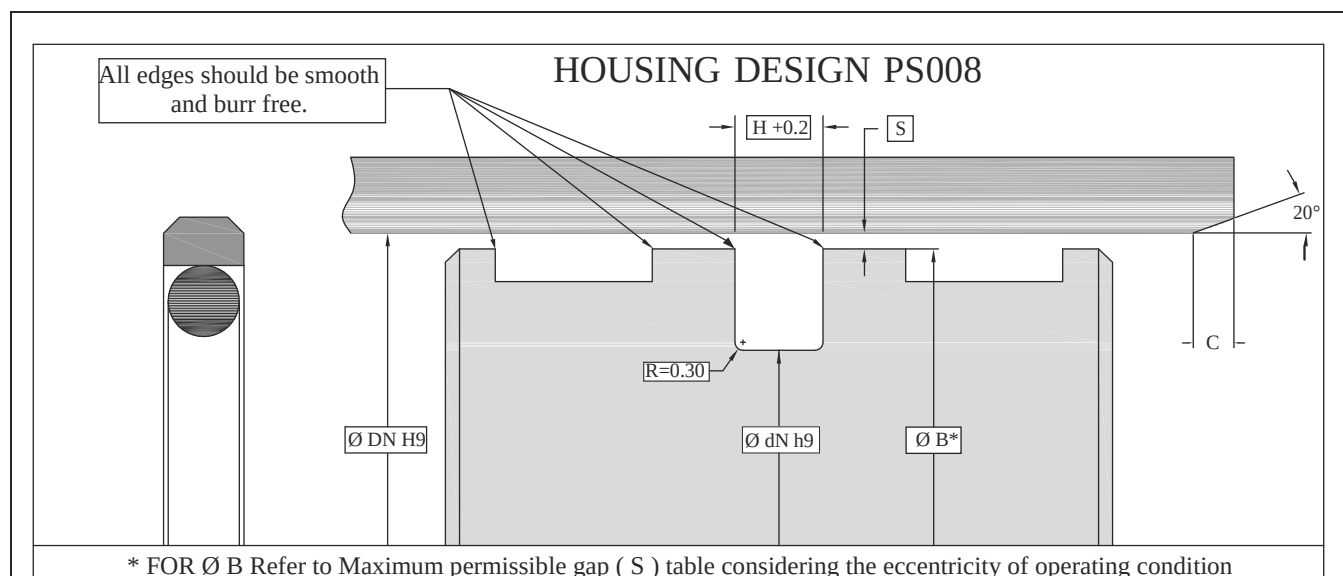


OUR STANDARD SIZE LIST

ØDN	TOL. (H9)	ØdN	TOL.(h9)	H(+0.2)	C	O-RING SIZE	ORDER CODE For Temp range: -20°C to +100°C use PS008-N -20°C to +200°C use PS008-F
175.00	+0.000 +0.100	159.50	-0.000 -0.100	6.3	8.0	158.12 X 5.33	PS008-N / F-1750-1595-063
175.00	+0.000 +0.100	154.00	-0.000 -0.100	8.1	10.5	151.77 X 6.99	PS008-N / F-1750-1540-081
180.00	+0.000 +0.100	159.00	-0.000 -0.100	8.1	10.5	158.12 X 6.99	PS008-N / F-1800-1590-081
185.00	+0.000 +0.100	164.00	-0.000 -0.100	8.1	10.5	158.12 X 6.99	PS008-N / F-1850-1640-081
170.00	+0.000 +0.100	149.00	-0.000 -0.100	8.1	10.5	148.59 X 6.99	PS008-N / F-1700-1490-081
190.00	+0.000 +0.115	169.00	-0.000 -0.100	8.1	10.5	164.47 X 6.99	PS008-N / F-1900-1690-081
190.00	+0.000 +0.115	174.50	-0.000 -0.100	6.3	8.0	170.82 X 5.33	PS008-N / F-1900-1745-063
200.00	+0.000 +0.115	184.50	-0.000 -0.115	6.3	8.0	183.52 X 5.33	PS008-N / F-2000-1845-063
200.00	+0.000 +0.115	179.00	-0.000 -0.010	8.1	10.5	177.17 X 6.99	PS008-N / F-2000-1790-081
210.00	+0.000 +0.115	189.00	-0.000 -0.115	8.1	10.5	183.52 X 6.99	PS008-N / F-2100-1890-081
220.00	+0.000 +0.115	199.00	-0.000 -0.115	8.1	10.5	196.22 X 6.99	PS008-N / F-2200-1990-081
225.00	+0.000 +0.115	204.00	-0.000 -0.115	8.1	10.5	202.57 X 6.99	PS008-N / F-2250-2040-081
230.00	+0.000 +0.115	209.00	-0.000 -0.115	8.1	10.5	208.92 X 6.99	PS008-N / F-2300-2090-081
240.00	+0.000 +0.115	219.00	-0.000 -0.115	8.1	10.5	215.27 X 6.99	PS008-N / F-2400-2190-081
250.00	+0.000 +0.115	229.00	-0.000 -0.115	8.1	10.5	227.97 X 6.99	PS008-N / F-2500-2290-081
260.00	+0.000 +0.130	239.00	-0.000 -0.115	8.1	10.5	236.00 X 7.00	PS008-N / F-2600-2390-081
265.00	+0.000 +0.130	244.00	-0.000 -0.115	8.1	10.5	240.67 X 6.99	PS008-N / F-2650-2440-081

SHREENATHJI & CO.

SEALS FOR HYDRAULICS & PNEUMATICS

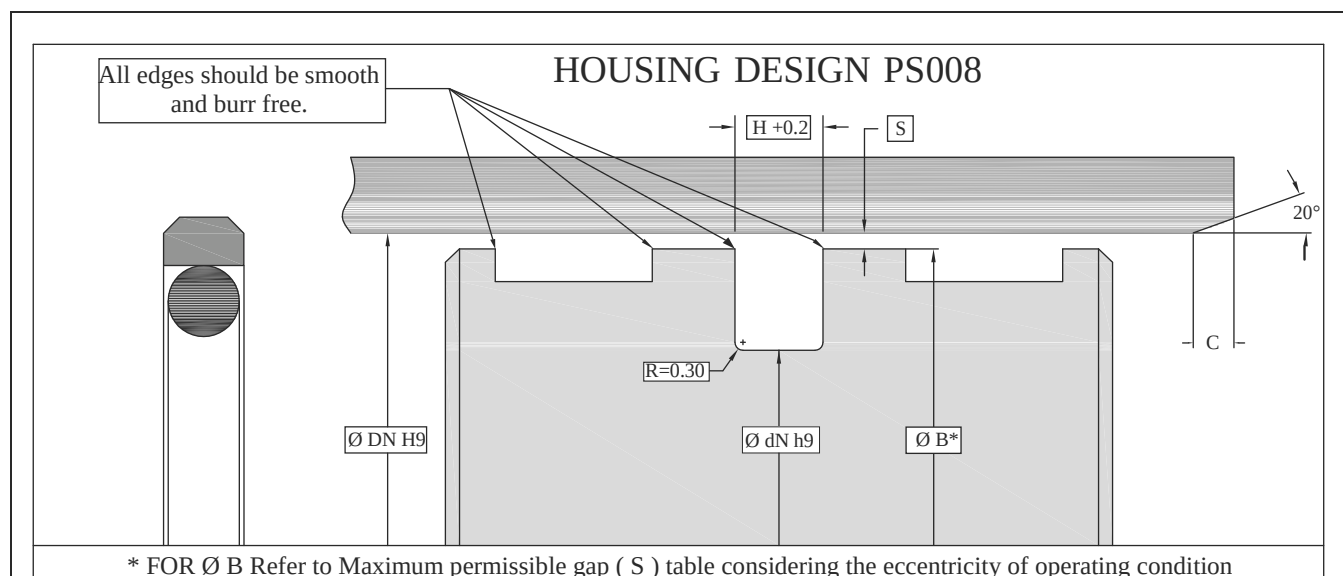


OUR STANDARD SIZE LIST

ØDN	TOL. (H9)	Ødn	TOL.(h9)	H(+0.2)	C	O-RING SIZE	ORDER CODE For Temp range: -20°C to +100°C use PS008-N -20°C to +200°C use PS008-F
270.00	+0.000 +0.130	249.00	-0.000 -0.115	8.1	10.5	240.67 X 6.99	PS008-N / F-2700-2490-081
275.00	+0.000 +0.130	254.00	-0.000 -0.115	8.1	10.5	253.37 X 6.99	PS008-N / F-2750-2540-081
280.00	+0.000 +0.130	259.00	-0.000 -0.130	8.1	10.5	253.37 X 6.99	PS008-N / F-2800-2590-081
290.00	+0.000 +0.130	269.00	-0.000 -0.130	8.1	10.5	266.07 X 6.99	PS008-N / F-2900-2690-081
300.00	+0.000 +0.130	279.00	-0.000 -0.130	8.1	10.5	278.77 X 6.99	PS008-N / F-3000-2790-081
310.00	+0.000 +0.130	289.00	-0.000 -0.115	8.1	10.5	278.77 X 6.99	PS008-N / F-3100-2890-081
320.00	+0.000 +0.140	299.00	-0.000 -0.130	8.1	10.5	298 X 7	PS008-N / F-3200-2990-081
325.00	+0.000 +0.130	304.00	-0.000 -0.115	8.1	10.5	304.17 X 6.99	PS008-N / F-3250-3040-081
330.00	+0.000 +0.140	305.50	-0.000 -0.130	8.1	10.5	304.17 X 6.99	PS008-N / F-3300-3055-081
340.00	+0.000 +0.140	315.50	-0.000 -0.130	8.1	10.5	316.87 X 6.99	PS008-N / F-3400-3155-081
350.00	+0.000 +0.140	325.50	-0.000 -0.140	8.1	10.5	316.87 X 6.99	PS008-N / F-3500-3255-081
360.00	+0.000 +0.140	335.50	-0.000 -0.140	8.1	10.5	329.57 X 6.99	PS008-N / F-3600-3355-081
370.00	+0.000 +0.140	345.50	-0.000 -0.140	8.1	10.5	342.27 X 6.99	PS008-N / F-3700-3455-081
380.00	+0.000 +0.140	355.50	-0.000 -0.140	8.1	10.5	354.97 X 6.99	PS008-N / F-3800-3555-081
390.00	+0.000 +0.140	365.50	-0.000 -0.140	8.1	10.5	354.97 X 6.99	PS008-N / F-3900-3655-081
400.00	+0.000 +0.140	375.50	-0.000 -0.140	8.1	10.5	367.67 X 6.99	PS008-N / F-4000-3755-081
420.00	+0.000 +0.155	395.50	-0.000 -0.140	8.1	10.5	393.07 X 6.99	PS008-N / F-4200-3955-081

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OUR STANDARD SIZE LIST

$\varnothing DN$	TOL. (H9)	$\varnothing dN$	TOL.(h9)	$H(+0.2)$	C	O-RING SIZE	ORDER CODE For Temp range: -20°C to +100°C use PS008-N -20°C to +200°C use PS008-F
450.00	+0.000 +0.155	425.50	-0.000 -0.155	8.1	10.5	417.96 X 6.99	PS008-N / F-4500-4255-081
480.00	+0.000 +0.155	455.50	-0.000 -0.155	8.1	10.5	456.07 X 6.99	PS008-N / F-4800-4555-081
500.00	+0.000 +0.155	475.50	-0.000 -0.155	8.1	10.5	468.76 X 6.99	PS008-N / F-5000-4755-081
530.00	+0.000 +0.175	505.50	-0.000 -0.175	8.1	10.5	494.16 X 6.99	PS008-N / F-5300-5055-081
550.00	+0.000 +0.175	525.50	-0.000 -0.175	8.1	10.5	506.86 X 6.99	PS008-N / F-5500-5255-081
570.00	+0.000 +0.175	545.50	-0.000 -0.175	8.1	10.5	540.00 X 7.00	PS008-N / F-5700-5455-081
600.00	+0.000 +0.175	575.50	-0.000 -0.175	8.1	10.5	556.00 X 7.00	PS008-N / F-6000-5755-081
630.00	+0.000 +0.200	605.50	-0.000 -0.175	8.1	10.5	600.00 X 7.00	PS008-N / F-6300-6055-081
650.00	+0.000 +0.200	625.50	-0.000 -0.175	8.1	10.5	620.00 X 7.00	PS008-N / F-6500-6255-081
680.00	+0.000 +0.200	655.50	-0.000 -0.200	8.1	10.5	650.00 X 7.00	PS008-N / F-6800-6555-081

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